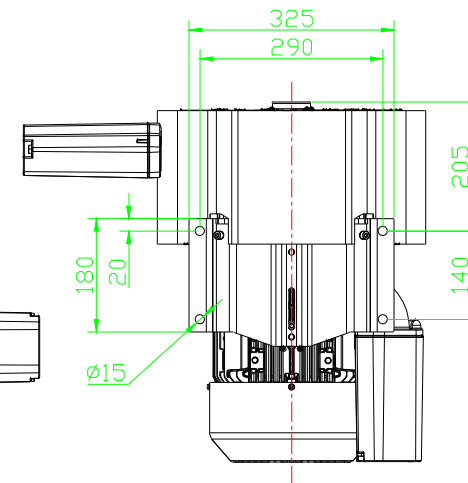
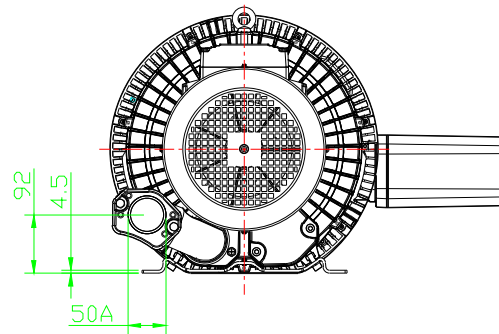
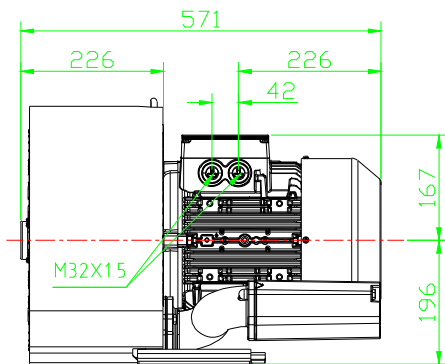
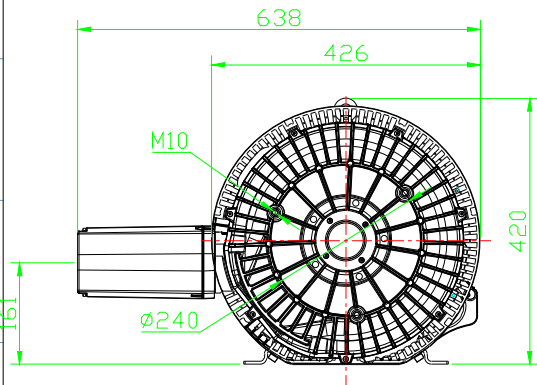


REVISIONS		
NO.	BY	DESCRIPTION



COMMERCIAL TOLERANCE(mm)				COMPARISON OF SURFACE ROUGHNESS			
MACHINING		CANNING		RANGE OF SURFACE ROUGHNESS(μ)			
DIMENSION	TOL	DIMENSION	TOL	100-S	25-S	6.3-S	PROJECTION
1-4	±0.1	more than 250	±1.5	▽	▽	▽	
4-16	±0.2		±2.0				
16-63	±0.3	250-500	±2.0				
63-250	±0.5	500-1000	±3.0				
250-1000	±0.8	1000-2000	±4.5				
1000-2000	±1.0	2000-4000	±6.0				
2000-5000	±1.5	4000-8000	±8.0				