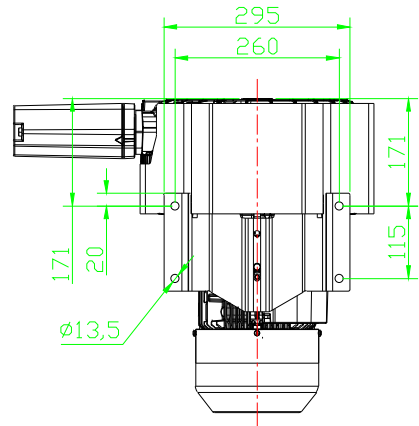
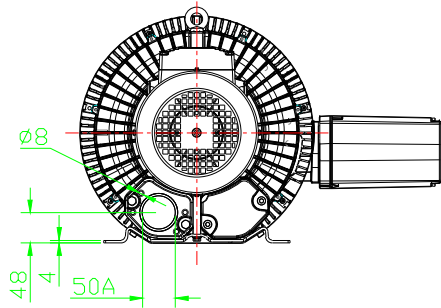
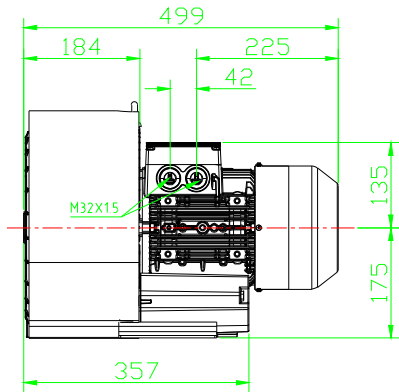
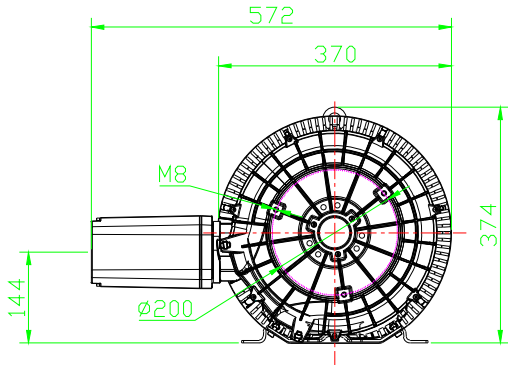


REVISIONS		
NO.	BY	DESCRIPTION



COMMERCIAL TOLERANCE(mm)						COMPARISON OF SURFACE ROUGHNESS						NO	DESCRIPTION	SPECIFICATION	Q'TY	MATER'L	WEIGHT	REMARKS					
MACHINING			CANNING			RANGE OF SURFACE ROUGHNESS(μ)						DRAWN BY	CHECKED BY	DATE	SCALE	TITLE							
DIMENSION	TOL	DIMENSION	TOL	100-S	25-S	6.3-S										20180719	1:1	RING BLOWER					
1-4	±0.1	4-16	±0.2	100-200	±0.5	▽▽▽												DBEM-072					
4-16	±0.2	16-250	±0.3	200-500	±1.0	▽▽▽																	
16-250	±0.3	250-500	±0.5	500-1000	±1.5	▽▽▽																	
250-500	±0.5	500-1000	±0.8	1000-2000	±2.0	▽▽▽																	
500-1000	±0.8	1000-2000	±1.0	2000-4000	±1.5	▽▽▽																	
1000-2000	±1.0	2000-4000	±1.5	4000-8000	±2.0	▽▽▽																	
2000-4000	±1.5	4000-8000	±2.0																				
						HEAT TREATMENT						PROJECTION											
																		동부산업기계공업 (주)					
																		DRAWING NO.					
																		REV					
																		1					