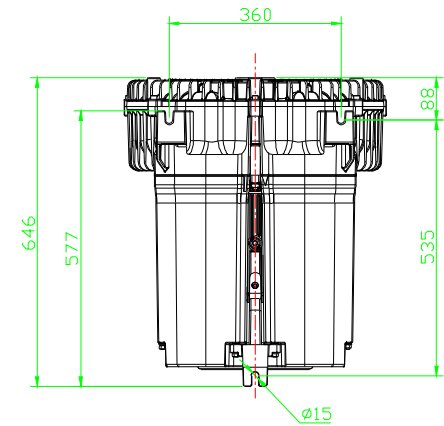
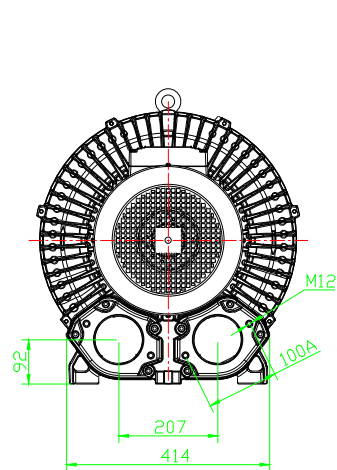
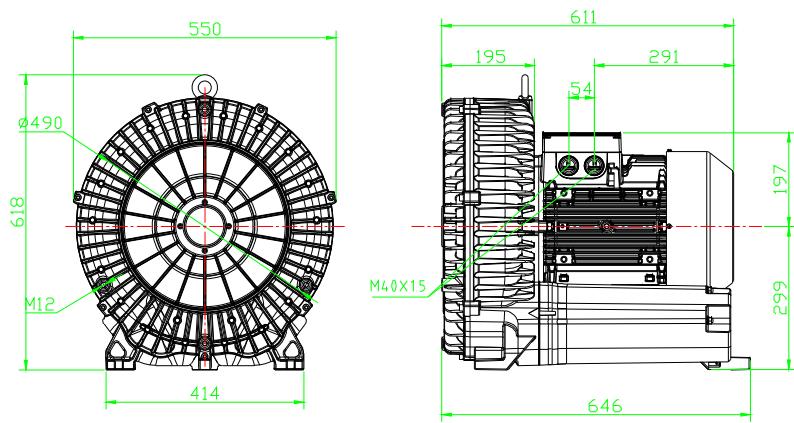


REVISIONS		
NO.	BY	DESCRIPTION



COMMERCIAL TOLERANCE(mm)				COMPARISON OF SURFACE ROUGHNESS			
MACHINING		CANNING		RANGE OF SURFACE ROUGHNESS(μ)			
DIMENSION	TOL	DIMENSION	TOL	100-S	25-S	6.3-S	
1-4	±0.1	1-4	±0.1	▽	▽	▽	
4-6	±0.2	6-10	±0.2				
6-10	±0.3	10-20	±0.3				
10-20	±0.4	20-50	±0.4				
20-50	±0.5	50-100	±0.5				
50-100	±0.6	100-200	±0.6				
100-200	±0.7	200-500	±0.7				
200-500	±0.8	500-1000	±0.8				
500-1000	±1.0	1000-2000	±1.0				
1000-2000	±1.2	2000-5000	±1.2				
2000-5000	±1.5	5000-10000	±1.5				

NO	DESCRIPTION	SPECIFICATION	Q'TY	MATER'L	WEIGHT	REMARKS
DRAWN BY	CHECKED BY	DATE	SCALE	TITLE		
JHJ		20180719	1:1	RING BLOWER		
				DBEM-3000, 4000		
DRAWING NO.						REV
						1

