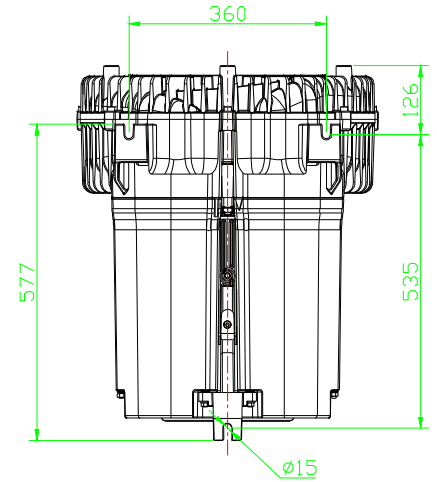
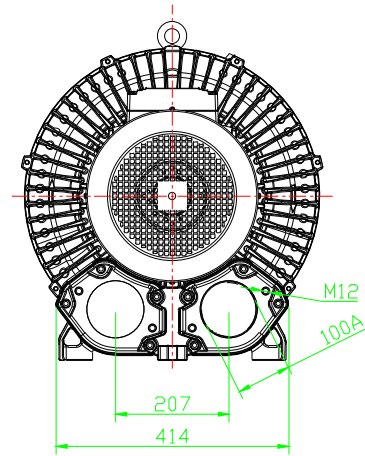
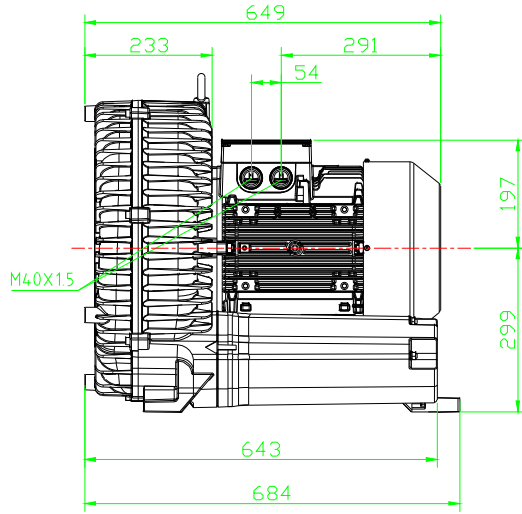
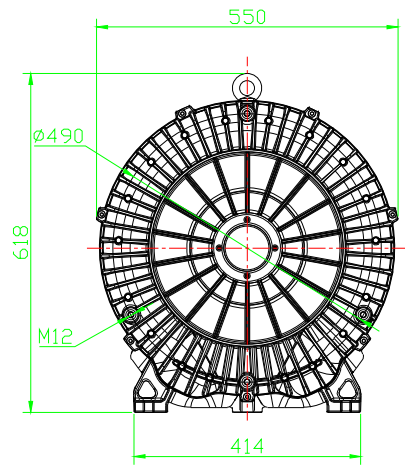





REVISIONS		
NO.	BY	DESCRIPTION



COMMERCIAL TOLERANCE(mm)				COMPARISON OF SURFACE ROUGHNESS			
MACHINING		CANNING		RANGE OF SURFACE ROUGHNESS(μ)			
DIMENSION	TOL	DIMENSION	TOL	100-▽	25-▽	6.3-▽	
1-4	±0.1	1mm to 250	±1.5				
4-16	±0.2		±2.0				
16-25	±0.3	250-500	±3.0				
50-100	±0.5	500-1000	±4.5				
1000-2000	±1.0	1000-2000	±6.0				
2000-5000	±1.5	2000-4000	±8.0				
		4000-8000	±10.0				